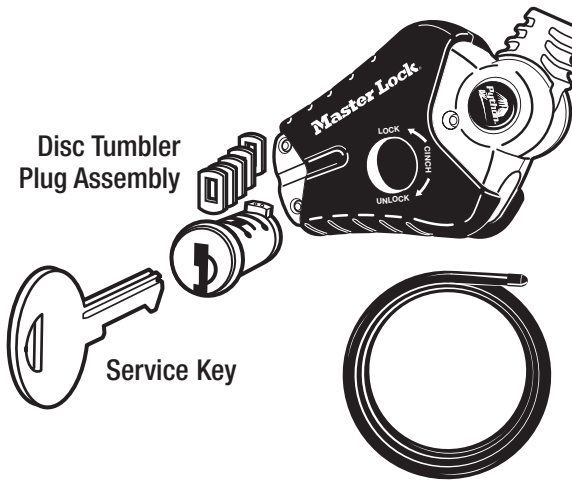




## CYLINDER REMOVAL INSTRUCTIONS

1. Turn the key to the “UNLOCK” position. Remove the key.
2. Remove the cable from the Python® lock.
3. Fully insert the Service Key into the lock. Then, pull out the key. (The plug will come out of the lock with the key).
4. Remove the Service Key from the plug.



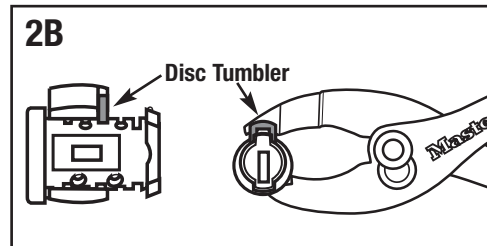
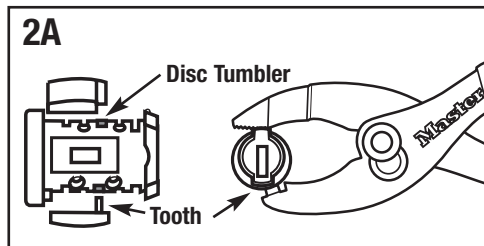
**NOTE:** Do not jar the lock body when the plug has been removed! If the lock is jarred, the cam in the back of the lock body may shift into the plug location making it extremely difficult to replace the plug in the lock body.

## CYLINDER REKEYING INSTRUCTIONS

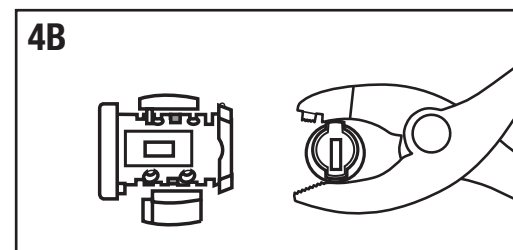
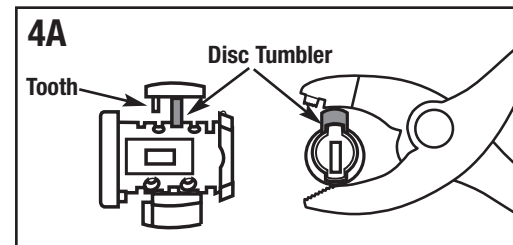
1. Select the correct plug assembly for the product to be rekeyed:

Product Category	Model Numbers	Plug Assembly
Python™ Adjustable Locking Cables	8401D, 8402D, 8413	8401-0337
Key Cabinets	7122D – 7128D	8401-0338
Automotive Security	1470DAT, 2847DAT, 2854DAT, 2878DAT	8401-0339
Automotive Security	379DAT, 2989AT, 8287DAT, 8289AT	8401-0340

2. Holding the plug, place the tooth of the Keying Tool directly below the disc tumbler to be removed. Assure that the top of the tool does not block the disc tumbler from coming out (A). Squeeze the handles of the Keying Tool together. Remove the disc tumbler (B).



3. Assure that a driver spring is in the tumbler slot. Place the new disc tumbler in the slot.
4. Position the curved inner edge of the keying tool against the disc tumbler to be inserted, squeeze the handles of the Keying Tool together (A). The disc tumbler should be properly seated in the plug tumbler slot (B).



5. With plug rekeyed, reassemble lock as follows: Fully insert the Service Key into the recombined plug. Insert the plug into the lock body in the “UNLOCK” position. Hold the face of the plug against the lock body and remove the Service Key.
6. The lock is now rekeyed. Test the operation of the lock cylinder with the new key.
7. Install the cable into the Python® lock.

No. 0 Disc Tumbler Order No. 8401-0360	No. 1 Disc Tumbler Order No. 8401-0361	No. 2 Disc Tumbler Order No. 8401-0362	No. 3 Disc Tumbler Order No. 8401-0363	No. 4 Disc Tumbler Order No. 8401-0364	No. 5 Disc Tumbler Order No. 8401-0365	No. 6 Disc Tumbler Order No. 8401-0366	Cylinder Retaining Disc Order No. 8401-0368	
Plug Assemblies Order No. 8401-0337		Plug Assemblies Order No. 8401-0338		Driver Springs Order No. 8401-0369		Plug Assemblies Order No. 8401-0339		Plug Assemblies Order No. 8401-0340
Service Keys Order No. 8401-0370		Key Cut Gauge Order No. 290-0371		Keying Tool Order No. 8401-0371				

TO REORDER PARTS – Use order number shown in these listings; also include parts description (example; item no. 8401-0360 No. 0 Disc Tumbler). Disc Tumblers come in bags of 100; Springs in bags of 300; Disc Tumbler Plug Assemblies: 8401-0337 in bags of 4, others in bags of 2; Cylinder Service Keys in bags of 2; Key Cut Gauge in bags of 10; and Keying Tool in bags of 1. Specify quantity of bags needed.